

202 Now is the time for all good men to come to the aid of their country

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204

not bold
not italics
no underline
Times New Roman
Point size = 20
Style : Normal

206

bold
not italics
no underline
Times New Roman
Point size = 20
Style : Normal

208

bold
italics
no underline
Times New Roman
Point size = 20
Style : Normal

210

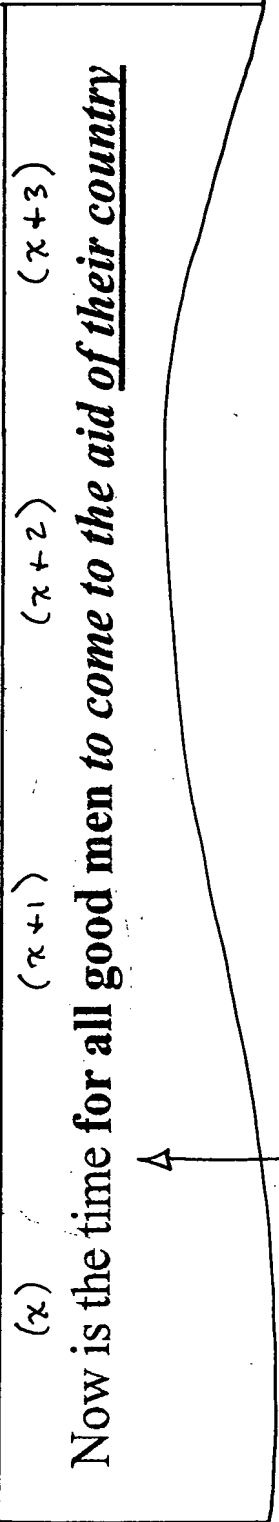
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Fig. 2a

PLC RUN

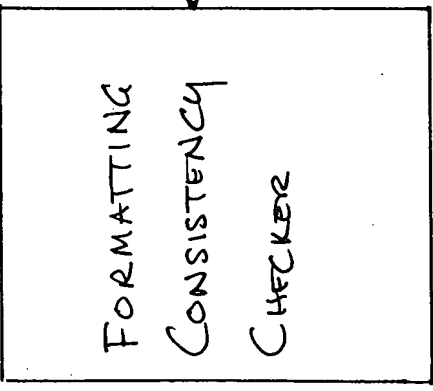
DOCUMENT

301



4

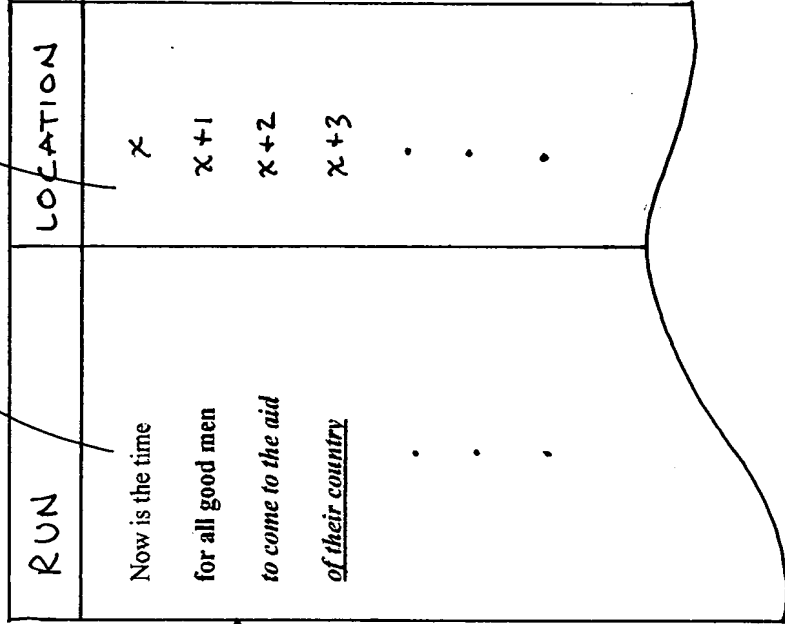
302



PLC

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308

250

FIG. 2b

Fig. 4a

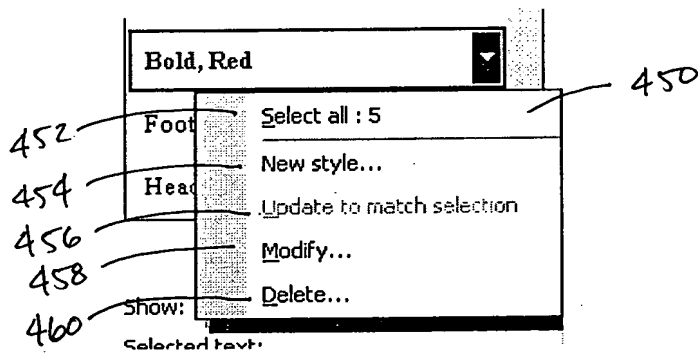
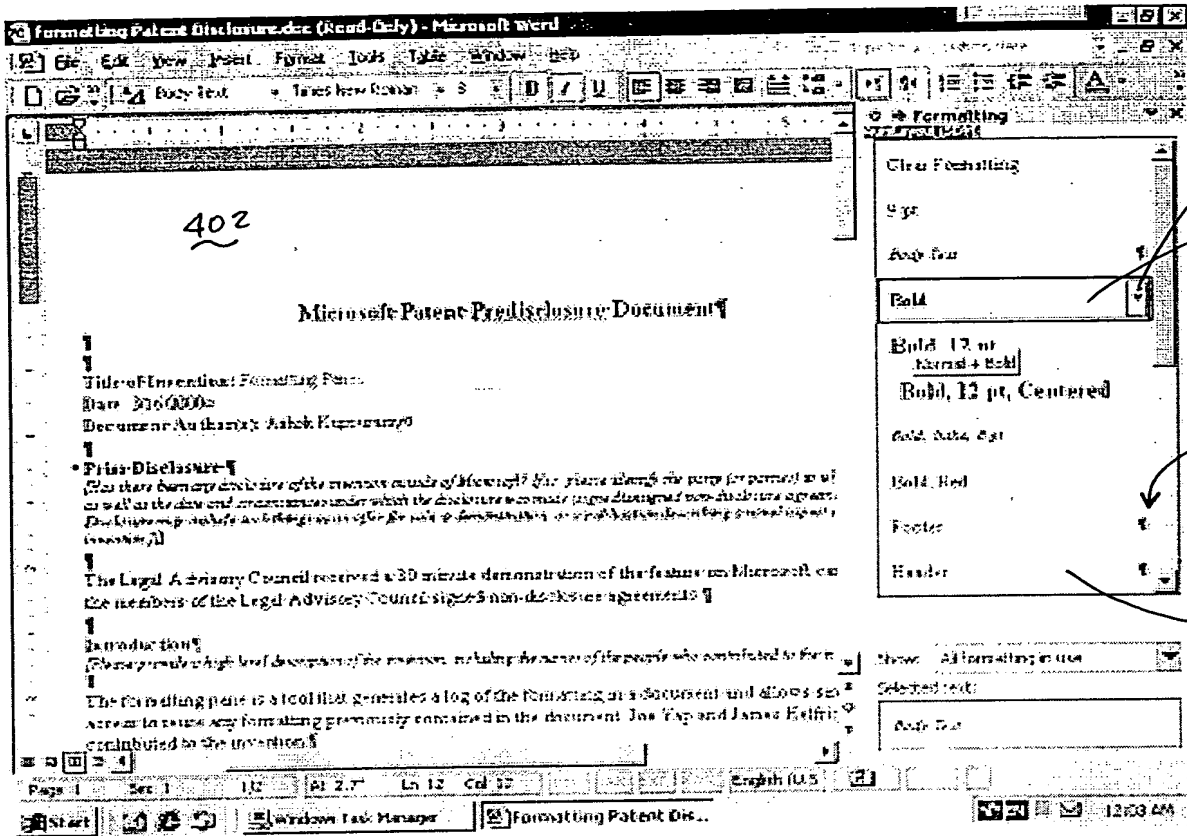


Fig. 4b

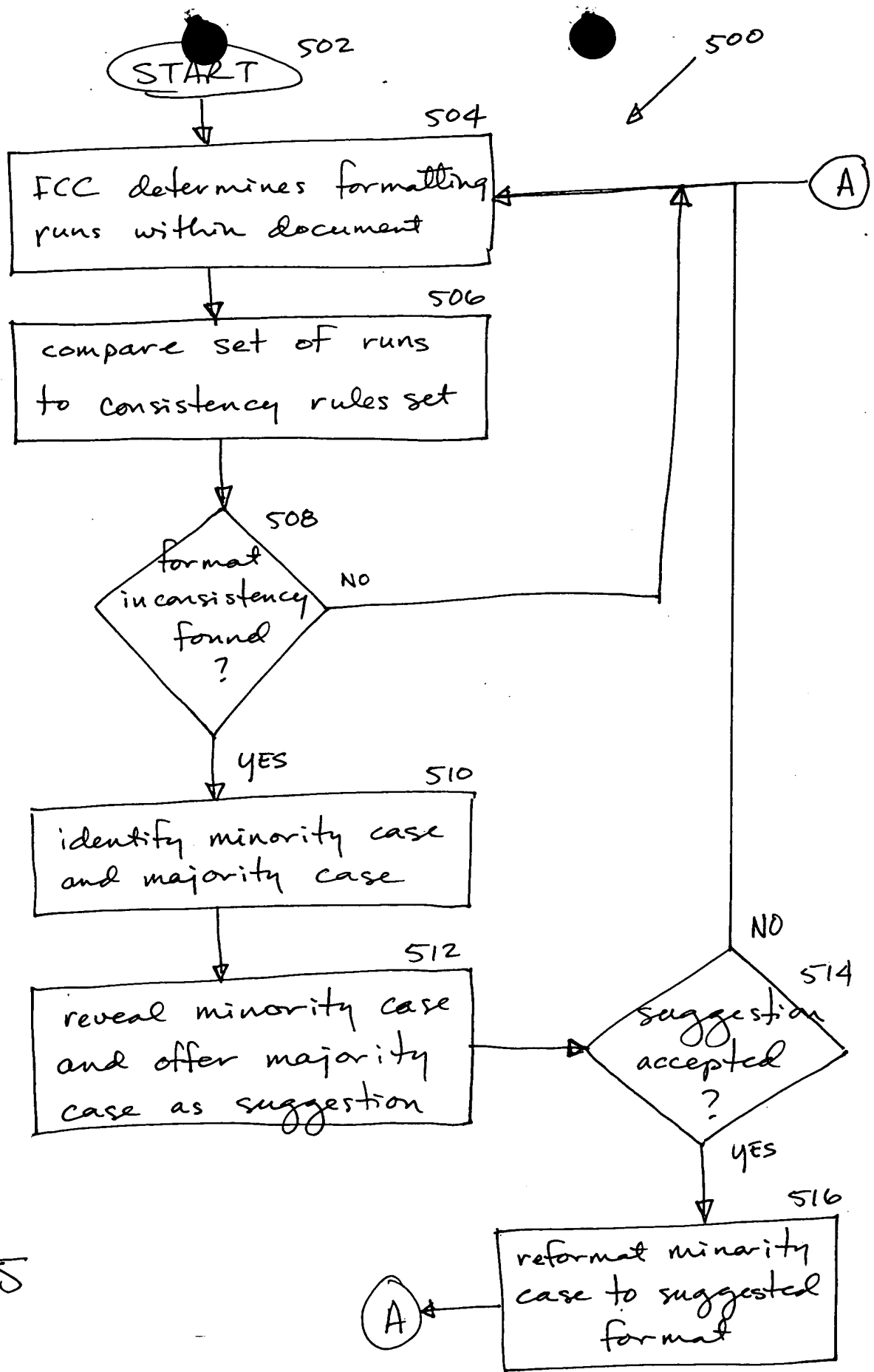


FIG. 5

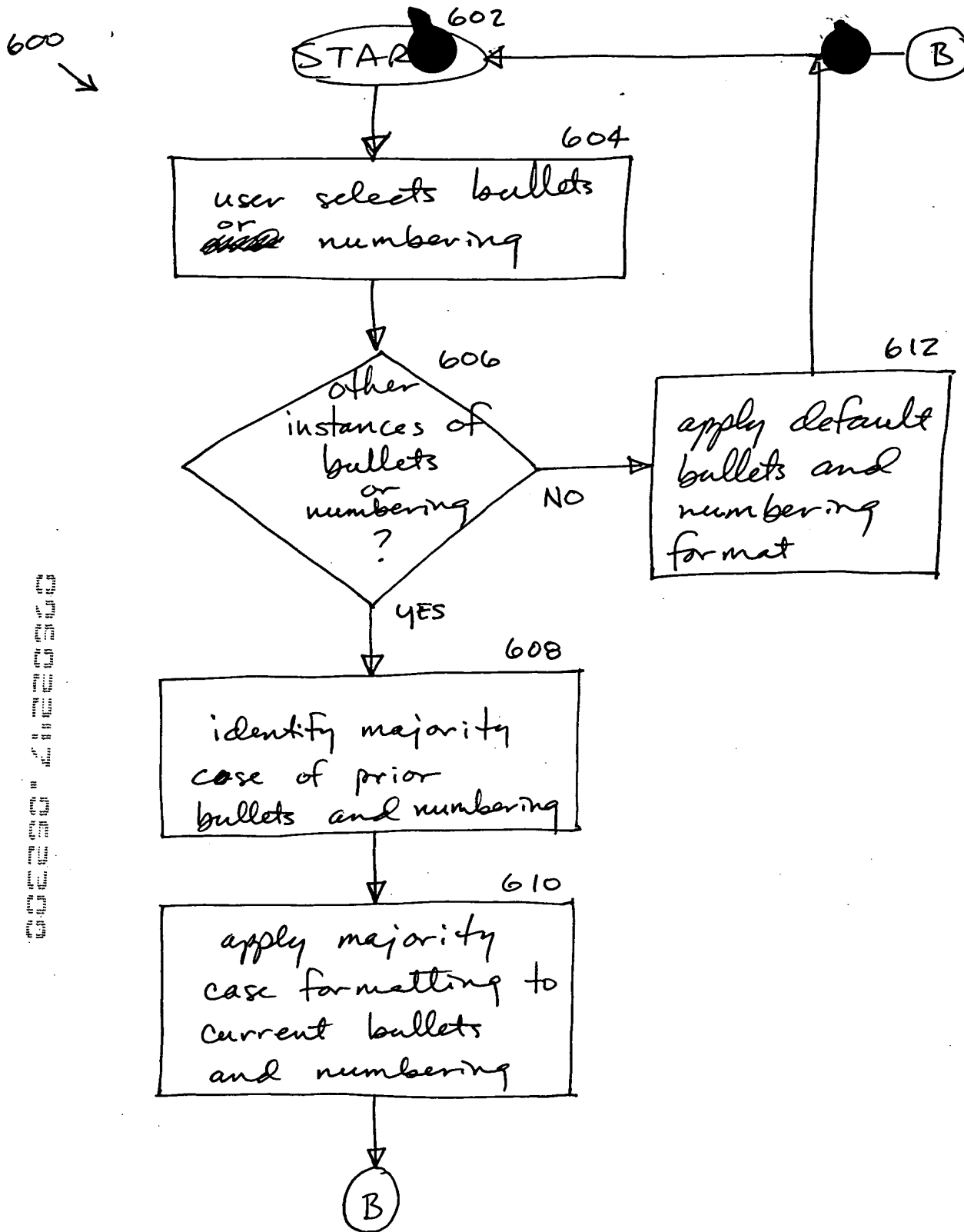


FIG. 6